



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D145-762-053
Job Sheet 168407



Part No: D145-762-053

Job Qty: 2 ea

Part Name: Replacement Wearplates for Standard Skidtubes Fit LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/17/17

Created By: Sonia Quirion

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/17/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		11/17/17	0.00	0.00	Packaging1		
120	QC	2 pcs		11/17/17	0.00	0.00	QC4		
125	DC	2 pcs		11/17/17	0.00	0.00	DC		
130	Packaging	2 pcs		11/17/17	0.00	0.00	Packaging3		
140	QC21-FG	2 Ea		11/17/17	0.00	0.00	QC21		

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile & type labels per PPP D145-762-053 CHG004

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-053

Location: _____

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-59

NOV 15 2017
NOV 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ AN4C42A 5009852	4	22	0	0
	✓ AN4C43A 5009845	8	28	0	0
	✓ D4682-041 5009839	2	4	0	0
	✓ D4682-043 5009836	2	4	0	0
	✓ D4682-7 5009829	2	3	0	0
	D4764-1 5009820	24	56	0	0
	MS21043-4 5009806	12	871	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 12:48 PM dart.quirion.sonia

DART
AEROSPACE
S009856

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Replacement Wearplates for Standard Skidtubes Fit LH or RH

PART NO:
Revision:
Operation:
Change No:

D145-762-053

Start up Operation

Mfg Date: 11/14/17
Job No: 168407

5.2 D145-762-013/-113 Skidtube Parts List

Item	Qty -013	Qty -043	Qty -053	Qty -113	Qty -153	Part Number	Description
	X					D145-762-013	SKIDTUBE WITH STD WEARPLATES
	1	X		1		D145-762-043	REPLACEMENT STD SKIDTUBE
	1		X			D145-762-053	REPLACEMENT WEARPLATES (STD SKIDTUBES)
				X		D145-762-113	SKIDTUBE WITH TRAINING WEARPLATES
				1	X	D145-762-153	REPLACEMENT TRAINING WEARPLATES (STD SKIDTUBE)
101		1				D4680-041	SKIDTUBE ASSEMBLY
102	2			2		**L321M1024101 OR **B321M1026101	SKID SHOE (REF ONLY)
103	8			8		**BRSP96/25-SK-WS-1 TEILIG OR **BRSP98/25-SK-WS-1 TEILIG OR **01618266098	CLAMP (REF ONLY)
104	8			8		**N/A	OEM BOLT (REF ONLY)
105	8			8		**N/A	OEM LOCKING WASHER (REF ONLY)
106	8			8		**N/A	OEM WASHER (REF ONLY)
110A		1				*D2965	CAP
110B		1				*D2965-3	CAP
111		4				***AELS-1032-225	INSERT
112		2				*AN3C5A	BOLT
113		2				*NAS1149C0332R	WASHER (OR AN960C10L)
114		2				*AN526C1032	SCREW
120A			1			D4682-041	WEARPLATE
120B			1			D4682-043	WEARPLATE
120C			1			D4682-7	WEARPLATE
121A					1	D4769-041	WEARPLATE
121B					1	D4773-041	WEARPLATE
121C					1	D4771-041	WEARPLATE
122			12		12	D4764-1	BUSHING
123			2		2	AN4C42A	BOLT
124			4		4	AN4C43A	BOLT
125			6		6	MS21043-4	NUT
130		3				*AELS-1032-130	INSERT
131		3				*AN3C4A	BOLT
132		3				*NAS1149C0332R	WASHER (AN960C10L)
150	2			2		AN6C52A	BOLT
151	2			2		D5300-1	GHL BUSHING
152	2			2		D5301-1	GHL PLUG
153	2			2		MS21043-6	NUT

* PART IS INCLUDED WITH D4680-041 STD SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE